



AlTiN Coated

Multi-Material, Solid Carbide, Coolant Fed, 142° Point, 5X Dia., 30° Helix (1181-.2210)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AlTiN Coated Part #
3.00MM	.1181	24	19	75	3.0	RDH2020
#31	.1200	1.125	.900	3.000	1/8	RDH2022
3.10MM	.1220	32	26	80	4.0	RDH2024
1/8	.1250	1.125	.900	3.000	1/8	RDH2026
3.20MM	.1260	32	26	80	4.0	RDH2028
#30	.1285	1.260	1.000	3.150	5/32	RDH2030
3.30MM	.1299	32	26	80	4.0	RDH2032
3.40MM	.1339	32	26	80	4.0	RDH2034
#29	.1360	1.260	1.000	3.150	5/32	RDH2036
3.50MM	.1378	32	26	80	4.0	RDH2038
9/64	.1406	1.260	1.000	3.150	5/32	RDH2040
3.60MM	.1417	32	26	80	4.0	RDH2042
3.70MM	.1457	32	26	80	4.0	RDH2044
3.80MM	.1496	32	26	80	4.0	RDH2046
#24	.1520	1.260	1.000	3.150	5/32	RDH2048
3.90MM	.1535	32	26	80	4.0	RDH2050
5/32	.1562	1.260	1.000	3.150	5/32	RDH2052
4.00MM	.1575	32	26	80	4.0	RDH2054
#21	.1590	1.500	1.200	3.230	3/16	RDH2056
4.10MM	.1614	38	30	82	5.0	RDH2058
4.20MM	.1654	38	30	82	5.0	RDH2060
4.30MM	.1693	38	30	82	5.0	RDH2062
11/64	.1719	1.500	1.200	3.230	3/16	RDH2064
4.40MM	.1732	38	30	82	5.0	RDH2066
4.50MM	.1772	38	30	82	5.0	RDH2068
4.60MM	.1811	38	30	82	5.0	RDH2070
4.70MM	.1850	38	30	82	5.0	RDH2072
3/16	.1875	1.500	1.200	3.230	3/16	RDH2074
4.80MM	.1890	38	30	82	5.0	RDH2076
4.90MM	.1929	38	30	82	5.0	RDH2078
5.00MM	.1968	38	30	82	5.0	RDH2080
5.10MM	.2008	40	32	82	6.0	RDH2082
13/64	.2031	1.580	1.260	3.230	15/64	RDH2084
5.20MM	.2047	40	32	82	6.0	RDH2086
5.30MM	.2087	40	32	82	6.0	RDH2088
5.40MM	.2126	40	32	82	6.0	RDH2090
5.50MM	.2165	40	32	82	6.0	RDH2092
7/32	.2187	1.580	1.260	3.230	15/64	RDH2094
#2	.2210	1.580	1.260	3.230	15/64	RDH2096



For detailed tolerance information, see [page 327](#).



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